

Industrial Diesel Generator Set – **KD1250-E** 50 Hz - Emission Optimized – EPA Tier 2 Compliant



Benefits & features

KOHLER SDMO premium quality

- KOHLER SDMO provides one source responsibility for the generating system and accessories
- The generator set, its components and a wide range of options have been fully developed, prototype tested, factory built, and production-tested
- The generator sets are designed in accordance to ISO8528-5 performance class G3 and accepts rated load in one step

KOHLER SDMO premium performances

Engines

- Low fuel consumption thanks to a high technology common rail injection engine
- A smaller footprint thanks to a high power density
- Low temperature starting capability
- Long maintenance interval

Alternator

- Provide industry leading motor starting capability
- Excitation system to permit sustained overcurrent > 300% In, during 10 sec
- Built with a class H insulation and IP23

Cooling

- A compact and complete solution using a mechanically driven radiator fan
- High temperature and altitude product capacity, running without power derating up to 50°C

Control Panel

The KOHLER SDMO wide controller range provide the reliability and performances you expect from your equipment. You can program, manage and diagnose it easily and in an efficient way

KOHLER SDMO worldwide support

- A standard three-year or 1000-hour limited warranty for standby applications.
- A standard two-year or 8700-hour limited warranty for prime power applications.
- A worldwide product support

RATINGS 400V - 50 Hz				
kVA	1250			
KWe	1000			
kVA	1136			
KWe	909			
	kVA KWe kVA			

GENERAL SPECIFICATIONS

Engine brand	KOF	ILER
Alternator commercial brand	KOF	ILER
Voltage (V)	400/230	
Performance class	G	3
One step load acceptance (out of ISO criteria)	100%	
Standard Control Panel	M80-D, APM403, APM802,TELYS	
Genset Fuel consumption	PRP	ESP
Consumption @ 100% PRP load (L/h)	237	258,10
Engine optimisation	E	
Type of Cooling	Radiator	

GENERATOR SETS RATINGS

				Star	ndby Ra	iting	Prime	Rating
	Voltage	PH	Hz	kWe	kVA	Amps	kWe	kVA
KD1250-E	415/240	3	50	912	1140	1586	829	1036
KD1250-E	400/230	3	50	1000	1250	1804	909	1136
	380/220	3	50	1000	1250	1899	909	1136

Data Center Continuous (DCP) Power rating is the same as the prime rating when a reliable grid is available

POWER RATINGS DEFINITION: according to ISO8528-1 (2018-02 edition) and ISO-3046-1

Emergency Standby Power (ESP): The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Average load factor is <85%.

Prime Power (PRP): At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour within 12 hour of operation. Average load factor is<75%.

Data Center Continuous Power (DCP): At varying or constant load, the number running hours is unlimited. 10% overload capacity is available for one hour within 12 hour of operation. For limited running time, continuous or other ratings details, consult your contact and obtain technical information for ratings guidelines, complete ratings definitions, and site condition derates.

Reference Conditions: 25°C Air Inlet Temperature, 40°C Fuel Inlet Temperature, 100 kPa Barometric Pressure; 10.7 g/kg of dry air Humidity. Intake Restriction set to maximum allowable limit for clean filter; Exhaust Back pressure set to maximum allowable limit.

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KOHLER DIESEL ENGINE

General		
Engine brand	КОН	ILER
Engine ref.	KD36V1	6-5AES
Distribution	4	т
Air inlet system	Tur	bo
Fuel	G	0
Engine optimisation	E	E
Cylinders configuration	١	/
Number of cylinders	1	6
isplacement (L)	35,	96
ore (mm) * Stroke (mm)	135 *	[•] 157
Compression ratio	15	:1
Speed (RPM)	15	00
Maximum stand-by power at rated RPM (kW)	11	08
Cylinder Head Material	Cast	Iron
Crankshaft Material	Ste	eel
ntake and Exhaust Valve Material	Steel	
Piston type & material	Ste	eel
Charge Air coolant	Air/A	ir DC
requency regulation, steady state (%)	+/- 0	.25%
njection Type	Dire	ect
overnor type	Elect	ronic
CU type	KO	DEC
Air cleaner type, models	Di	ſy
uel system		
Aaximum fuel pump flow (L/h)	26	53
Nax. restriction at fuel pump (m)	3,5	50
/lax head on fuel return line (m)	3,50	
Naximum allowed inlet fuel temperature (°C)	6	0
onsumption with cooling system	PRP	ESP
Consumption @ 100% PRP load (L/h)	237	258,10
Consumption @ 75% PRP load (L/h)	184,90	203,40
Consumption @ 50% PRP load (L/h)	128	140,10
Consumption @ 25% load PRP (L/h)	68,10	74,30

Lubrication System		
Oil system capacity including filters (L)	1	52
Min. oil pressure (bar)	3,	30
Max. oil pressure (bar)		
Oil sump capacity (L)	1	35
Oil cooler	Plate Ex	changer
Oil consumption 100% ESP (L/h)	0,	13
Air Intake system		
Max. intake restriction (mm H2O)	5	00
Intake air flow (L/s)	10)84
Exhaust system		
Heat rejection to exhaust (kW)	8	11
	PRP	ESP
Exhaust gas temperature (°C)	540	535
Exhaust gas flow (L/s)	2928	3117
Max. exhaust back pressure (mm H2O)	8	50
Radiator Charge Air Cooling System		
Ambiant temperature design (°C)	4	10
Radiated heat to ambiant (kW)	7	/8
CAC Heat Rejection (kW)	214	
Heat rejection to coolant HT (kW)	410	
Radiator & Engine capacity (L)		
Coolant capacity HT, engine only (L)	1	24
Flow on the HT circuit at 0.7Bars pressure drop off engine (L/min)	17	23
Maximum Coolant temp without derating (°C)	1	05
Outlet coolant temperature (°C)	1	00
Type of coolant	Gen	icool
Compressor Discharge Temp at 25°C (°C)	20	01
Thermostat begin of opening HT (°C)	8	32
Thermostat end of opening HT (°C)	ç	92
Fan power (kW)	40	
Fan air flow w/o restriction (m3/s)	20,50	
Available restriction on air flow (mm H2O)	2	25

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Altornator	Specifications

Wave form : CEI=FHT

DHT (%)

(kVA)

(%)

load DHT (%)

transcient) (ms) Performance datas

Total Harmonic Distortion in no-load

Total Harmonic Distortion, on linear

Recovery time (Delta U = 20%

Continuous Nominal Rating 40°C

Unbalanced load acceptance ratio

Alternator Specifications	
Alternator commercial brand	KOHLER
Alternator ref.	KH04070T
Number of pole	4
Number of bearing	Single Bearing
Technology	Brushless
Indication of protection	IP23
Insulation class	Н
Number of wires	12
Capacity for maintaining short circuit at 3 In for 10 s	Yes
AVR Regulation	Yes
Coupling	Direct
Application data	
Overspeed (rpm)	2250
Power factor (Cos Phi)	0,80
Voltage regulation at established rating (+/- %)	0,50
Wave form : NEMA=TIF	<40

<2

2,1

1,5

200

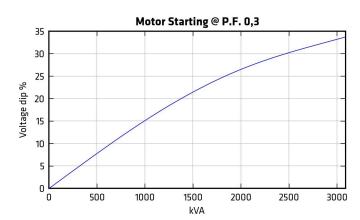
1150

100

Alternator Standard Features

- All models are brushless, rotating-field alternators
- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting
- The AVR voltage regulator provides superior short circuit capability
- Self-ventilated and dip proof construction
- Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds
- Superior voltage waveform

Note: See Alternator Data Sheets for alternator application data and ratings, efficiency curves, voltage dip with motor starting curves, and short circuit decrement curves.



Peak motor starting (kVA) based on x% voltage dip power factor at 0.3

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Dimensions compact version

Length (mm) * Width (mm) * Height (mm)
Dry weight (kg)
Tank capacity (L)

4665* 1900 * 2380 8300 432



* Sounds level in dB(A) are given at 75% Prime Power

Dimensions soundproofed version

M428SI	
Length (mm) * Width (mm) * Height (mm)	6800* 2160 * 2753
Dry weight (kg)	11600
Tank capacity (L)	1035
Acoustic pressure level @1m in dB(A)	88
Measured acoustic power level (Lwa)	109
Acoustic pressure level @7m in dB(A)	79
* Sounds lovel in dP(A) are given at 75% Prime Dow	lor

* Sounds level in dB(A) are given at 75% Prime Power

Dimensions super soundproofed version

M428SSI

	Length (mm) * Width (mm) * Height (mm)	6800* 2160 * 2753
	Dry weight (kg)	10700
	Tank capacity (L)	1035
	Acoustic pressure level @1m in dB(A)	84
	Measured acoustic power level (Lwa)	105
	Acoustic pressure level @7m in dB(A)	75
;	* Sounds level in dB(A) are given at 75% Prime Power	



Contener dimensions ISO20 version

ISO20 Si	
Length (mm) * Width (mm) * Height (mm)	6058* 2438 * 2896
Dry weight (kg)	15800
Tank capacity (L)	432
Acoustic pressure level @1m in dB(A)	91
Measured acoustic power level (Lwa)	112
Acoustic pressure level @7m in dB(A)	82
* Sounds level in dB(A) are given at 75% Prime Power	



Contener dimensions ISO20 super soundproofed version

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ISO20 SSi

Length (mm) * Width (mm) * Height (mm)	9140* 2438 * 2896
Dry weight (kg)	16700
Tank capacity (L)	432
Acoustic pressure level @1m in dB(A)	85
Measured acoustic power level (Lwa)	107
Acoustic pressure level @7m in dB(A)	76

* Sounds level in dB(A) are given at 75% Prime Power

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ରଚ୍ଚ TRANSDIESEL:



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M80-D



The M80-D can be used as a basic terminal block for connecting an electrical cabinet box and as an instrument panel with a highly intuitive LCD screen giving an overview of your generating set's basic parameters:

- Oil gauge
- coolant temperature
- oil temperature
- engine speed
- battery voltage
- charge air temperature
- fuel consumption
- etc.

The engine main functions can be controlled and events are recorded to facilitate diagnostics:

- starting
- speed adjustment
- stopping
- droop
- etc.

TELYS



ERGONOMIC AND USER FRIENDLY

Large display screen, buttons and scroll wheel,

Electrical measurements: voltmeter, frequency meter, ampmeter, voltage. Engine parameters: working hours counter, oil pressure, coolant temperature, fuel level, engine speed, battery

Alarms and faults: oil pressure, coolant temperature, failure to start, overspeed, alternator min/max., battery voltage min. /max., emergency stop, fuel level. Ergonomics: wheel for navigating around the various menus. Communication: remote control and operation software, USB connections, PC connection. For more information on the product and its options, please refer to the sales documentation.

APM403



BASIC GENERATING SET AND POWER PLANT CONTROL

The APM403 is a versatile control unit which allows operation in manual or automatic mode

- Measurements : voltage and current
- kW/kWh/kVA power meters
- Standard specifications: Voltmeter, Frequency meter.
- Optional : Battery ammeter.
- J1939 CAN ECU engine control
- Alarms and faults: Oil pressure, Coolant temperature, Overspeed, Startup failure, alternator min/max, Emergency stop button.
- Engine parameters: Fuel level, hour counter, battery voltage.
- Optional (standard at 24V): Oil pressure, water temperature.
- Event log/ Management of the last 300 genset events.
- Mains and genset protection
- Clock management
- USB connections, USB Host and PC,
- Communications : RS485 INTERFACE
- ModBUS protocol /SNMP
- Optional : Ethernet, GPRS, remote control, 3G, 4G,

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Websupervisor, SMS, E-mails

APM802



ADVANCED POWER PLANT MANAGEMENT CONTROL

Dedicated to power plant management APM802 provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility

- Graphic display with touchscreen
- User language selectable
- Specially researched ergonomics
- High level of equipment availability
- USB and Ethernet ports
- Modbus protocol
- Making it easy to extend the installation
- Complies with the international standard IEC 61131-3

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STANDARD SCOPE OF SUPPLY

All our KD Series gensets are fitted with:

- Industrial water cooled DIESEL engine
- Radiator with coolant
- Electric starter & charge alternator 24 V D.C
- Electronic governor
- Standard air filter
- Single bearing alternator IP 23 T° rise/ insulation to class H/H
- Welded steel base frame with 80% vibration attenuation mounts
- Flexible fuel lines & lub oil drain pump
- Fuel water separator filter
- Exhaust outlet with flexible and flanges
- M80 control panel
- User's manual (1 copy)
- Packing under plastic film
- Delivered with oil
- Delivered with antifreeze liquid

CODES AND STANDARDS

Engine-generators set is designed and manufactured in facilities certified to standards ISO9001:2015 & ISO14001:2015. The generator sets and its components are prototype-tested, factory built and production tested and are in compliance with the relevant standards:

- Machinery Directive 2006/42/EC of May 17th 2006
- EMC Directive2014/30/UE
- Safety objectives set out in the Low Voltage Directive 2014/35/UE
- EN ISO 8528-13, EN 60034-1, EN 61000-6-1, EN 61000-6-2, EN 61000-6-3, EN 55011, EN 1679-1 et EN 60204-1

TERMS OF USE

According to the standard, the nominal power assigned by the genset is given for 25°C Air Intlet Temperature, of a barometric pressure of 100 kPA (100 m A.S.L), and 30 % relative humidity. For particular conditions in your installation, refer to the derating table.

WARRANTY INFORMATIONS

Standard Warranty Period:

- for Products in "back-up" service
 - o 30 months from the date the Product leaves the plant, extended to 42 months for KD series
 - o 24 months from the Product's commissioning date, extended to 36 months for KD series
 - 1,000 running hours

The warranty expires when one of the above conditions is met.

- for Products in "continuous" service (continuous supply of electricity, either in the absence of any normal electricity grid or to complement the grid),
 - o 18 months from the date the Product leaves the plant, extended to 30 months for KD series
 - o 12 months from the Product's commissioning date, extended to 24 months for KD series
 - 2,500 running hours, extended to 8700 running hours for KD series

The warranty expires when one of the above conditions is met.

For more details regarding conditions of application and scope of the warranty please refer to our General "terms & conditions of sales".

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